

ST 524



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D3910-5

Job Sheet 203504

Gloss Black



Part No: D3910-5

Job Qty: 1 pcs

Part Name: Crosstube Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/20/19

Job Tracking No: Gloss Black

Due Date: 12/5/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP REV:A NEW ISSUE 09-11-25 JLM VERIFIED BY:DD IPP REV:B AS PER REV B 10-03-23 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
125	Rework - 1 - Startup	1 pcs	12/5/19	12/5/19	0.00	0.10	Powdercoat - 1		
							Powdercoat - 2		BEB 19-11-29
							Powdercoat - 3		
							Powdercoat - 4		BEB 19-12-6
126	Rework - 2 - B4B	1 pcs	12/5/19	12/5/19	0.00	0.00	QC 3 - 10		
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		663 DEC 10 2019
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
							QC 3 - 61		
							QC 3 - 81		
130	QC 6	1 pcs	12/5/19	12/5/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		

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DA
8
9-8

				QC 6 - 40	063	DEC 10 2019
				QC 6 - 81		
180 Packaging 3-1 - Stock - B4B 1 pcs	12/5/19	0.00 0.00	Packaging 3 - 1 - B4B			
			Packaging 3 - 2 - B4B			
			Packaging 3 - 3 - B4B			
			Packaging 3 - 4 - B4B	51523	DAS 74	DEC 11 2019
			Packaging 3 - 5 - B4B		9-89	
			Packaging 3 - 6 - B4B			
			Packaging 3 - 7 - B4B			
			Packaging 3 - 8 - B4B			
			Packaging 3 - 9 - B4B			
			Packaging 3 - 10 - B4B			
			Packaging 3 - 11 - B4B			
			Packaging 3 - 12 - B4B			
			Packaging 3 - 13 - B4B			
			Packaging 3 - 14 - B4B			
			Packaging 3 - 15 - B4B			
			Packaging 3 - 16 - B4B			
			Packaging 3 - 17 - B4B			
			Packaging 3 - 18 - B4B			
			Packaging 3 - 19 - B4B			
			Packaging 3 - 20 - B4B			
			Packaging 3 - 21 - B4B			
			Packaging 3 - 22 - B4B			
			Packaging 3 - 23 - B4B			
			Packaging 3 - 24 - B4B			
			Packaging 3 - 25 - B4B			
			Packaging 3 - 26 - B4B			
			Packaging 3 - 27 - B4B			
			Packaging 3 - 28 - B4B			
			Packaging 3 - 29 - B4B			
			Packaging 3 - 30 - B4B			
			Packaging 3 - 31 - B4B			
			Packaging 3 - 32 - B4B			
			Packaging 3 - 33 - B4B			
			Packaging 3 - 34 - B4B			
			Packaging 3 - 35 - B4B			
			Packaging 3 - 36 - B4B		DAS 21	DEC 12 2019
190 QC 21 - SA 1 pcs	12/5/19	0.00 0.00	QC 21 - SA - 21			
			QC 21 - SA - 70			
			QC 21 - SA - 53			

Part Op 125 - Scuff and re powder coat Powder coat white gloss as per QSI005 4.3.5 START TIME: _____ OVEN
 Descriptions: TEMPERATURE: _____ FINISH TIME: _____

- 126 - (QC3- Inspect Part Finish)
 130 - (QC6- All purchased or subcontracted products)
 180 - (Identify as per dwg & Stock Location: _____)
 190 - (QC21- Final Inspection - Work Order Release)

M. U. 013208

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3910-5	Crosstube Lug	1 pcs (1 ea)	125-Rework - 1 - Startup	5204342

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
125-Rework - 1 - Startup	D3910-5	1	52	0

Part Specifications
Specifications could not be found.

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Container No: S236210



Part: D3910-5

Job No: 203504

Serial No/Batch: S236210

Revision: E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/29/19